

PARAMETRIC OPTIMIZATION OF RIGID WHEELS FOR PLANETARY SURFACE MOBILITY APPLICATIONS

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THE DESIGN-BUILD-TEST (DBT) APPROACH IS FLAWED

- Lengthy hardware development time, high cost.
- Limited testing capabilities due to environment differences.
- Unoptimized hardware wastes resources.



DESIGN CAN BE LARGELY AUTOMATED

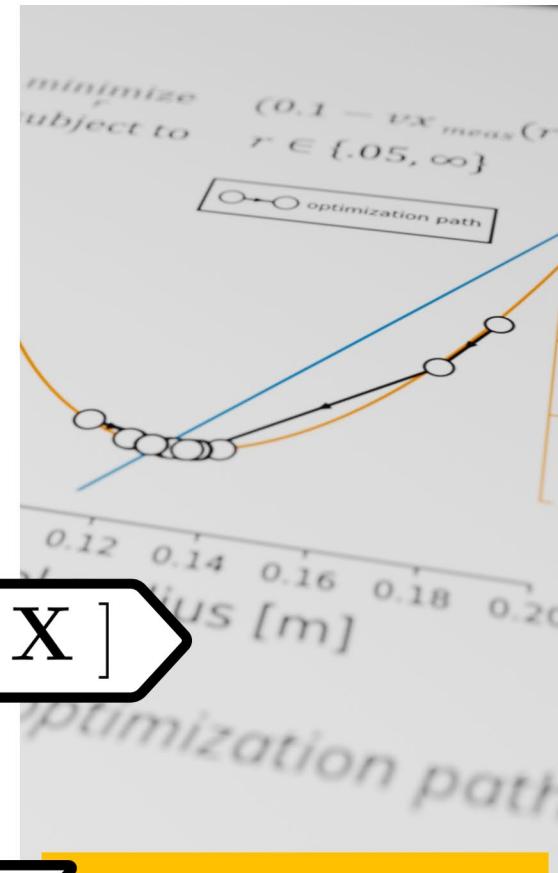
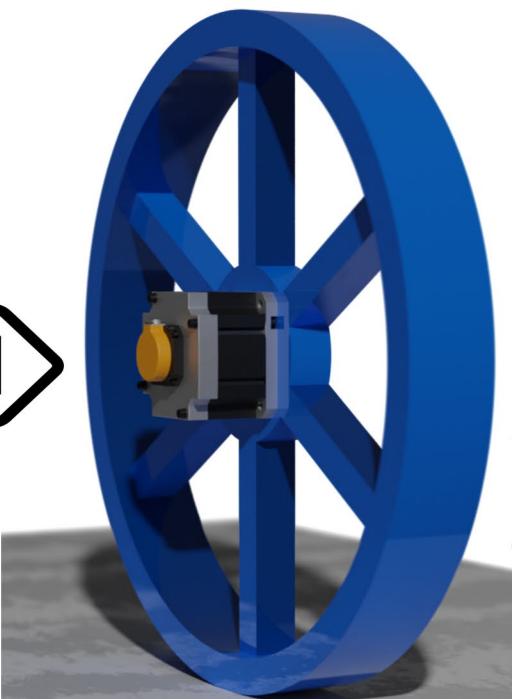
Optimization-based design with physical simulation can reduce the time, effort, and cost required to develop and deploy hardware that is *optimized for its operating environment*.



MECHANISM OPTIMIZATION TOOLCHAIN



SYSTEM SIMULATION



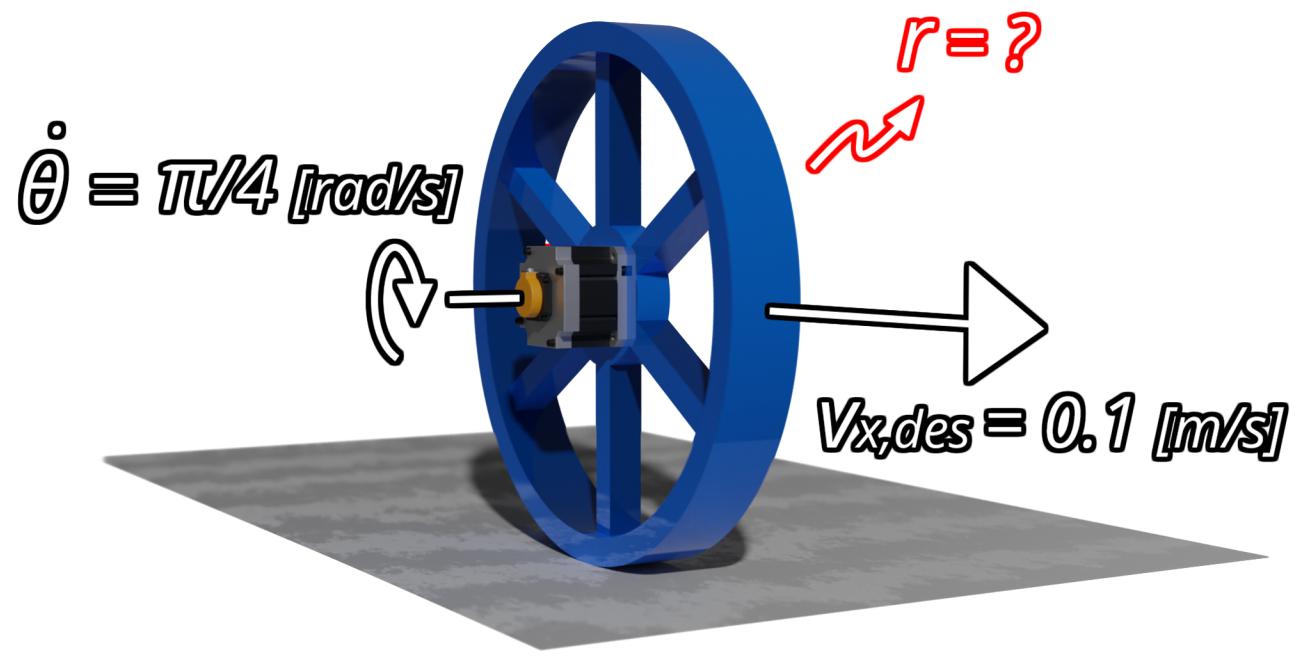
MECHANISM
GENERATION

[$d_1, d_2, \dots d_n$]

PARAMETER
OPTIMIZATION



EXAMPLE: WHEEL RADIUS OPTIMIZATION

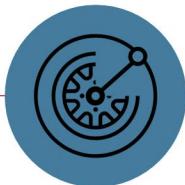


Wheel mechanism.

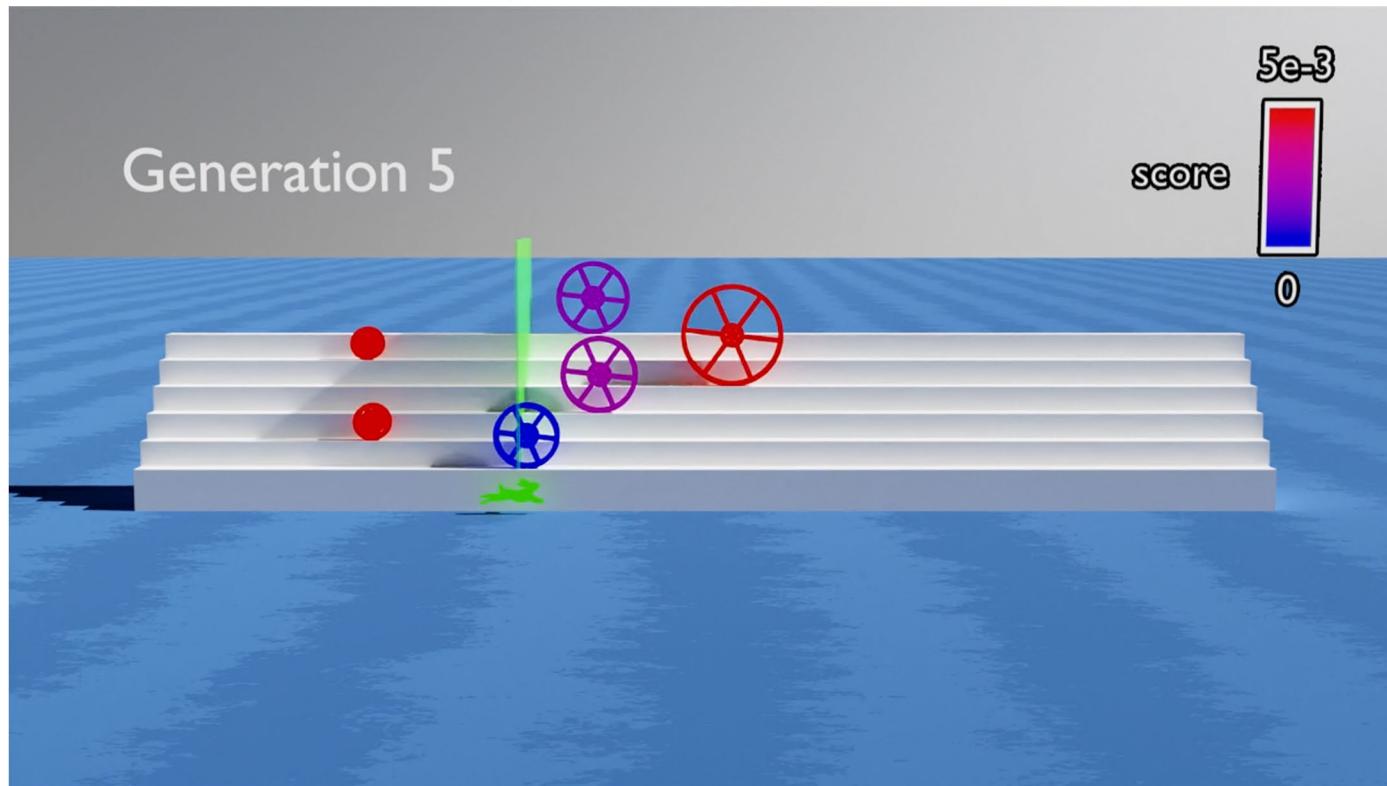
- ▶ **Analytically:**

- ▶ $v = r\dot{\theta}$

- ▶ $r = 127.3 \text{ [mm]}$

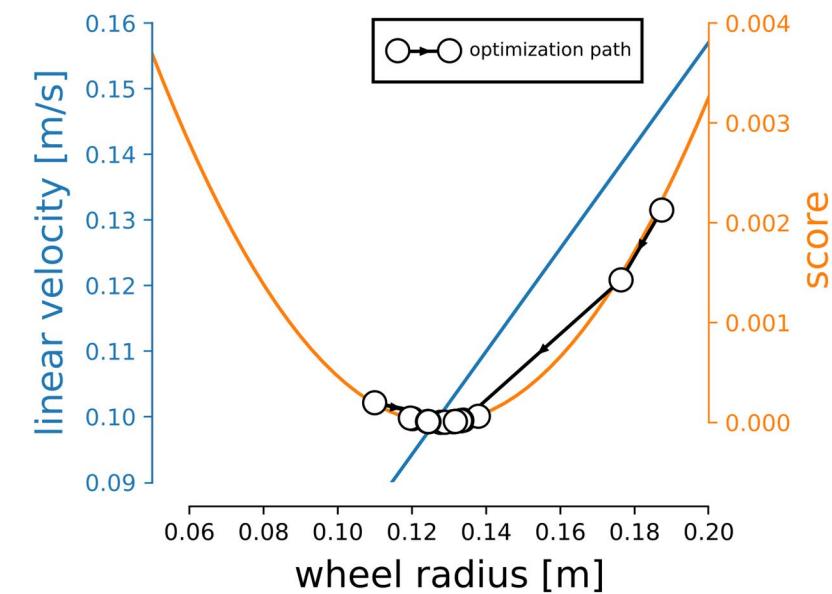


EXAMPLE: WHEEL RADIUS OPTIMIZATION (CONT'D)



Wheel radius optimization in simulation environment via CMA-ES [1].

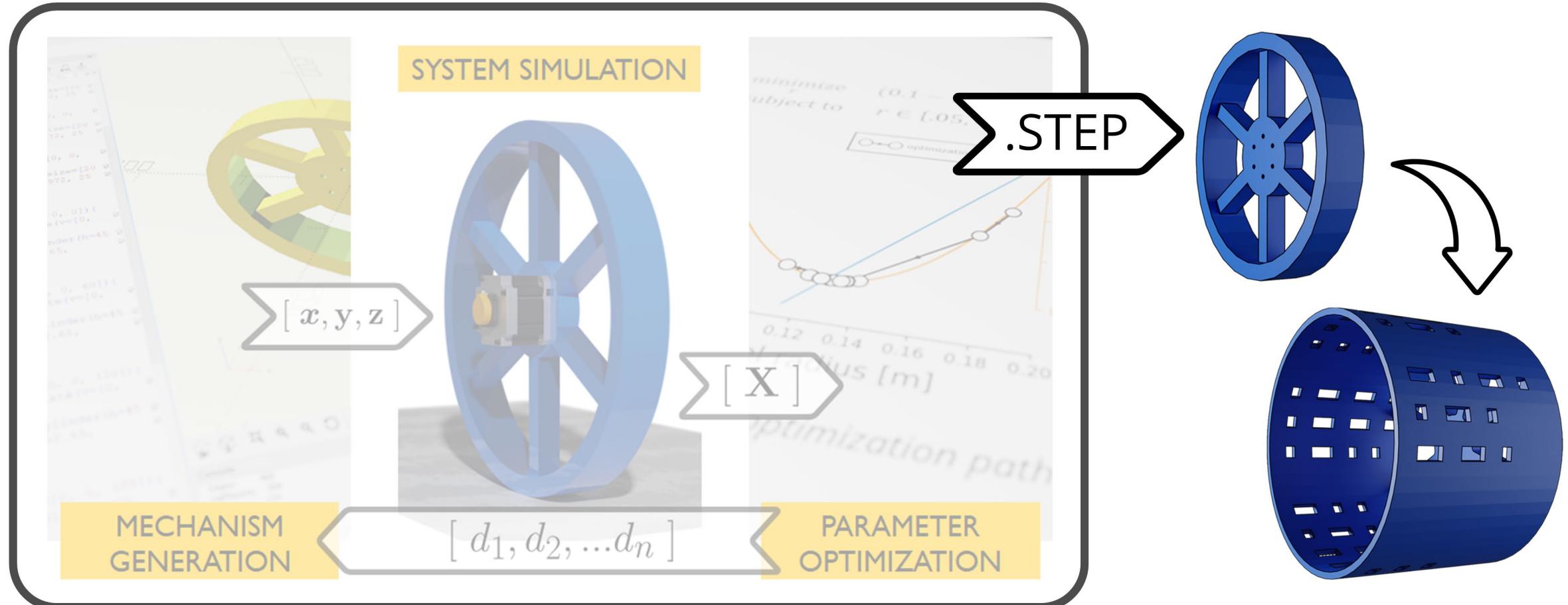
$$\begin{aligned} & \underset{r}{\text{minimize}} && g(r) = (0.1 - vx_{meas}(r))^2 \\ & \text{subject to} && r \in \{.05, \infty\} \end{aligned}$$

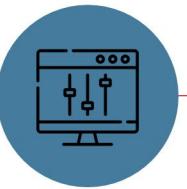


Cost space and optimization path.

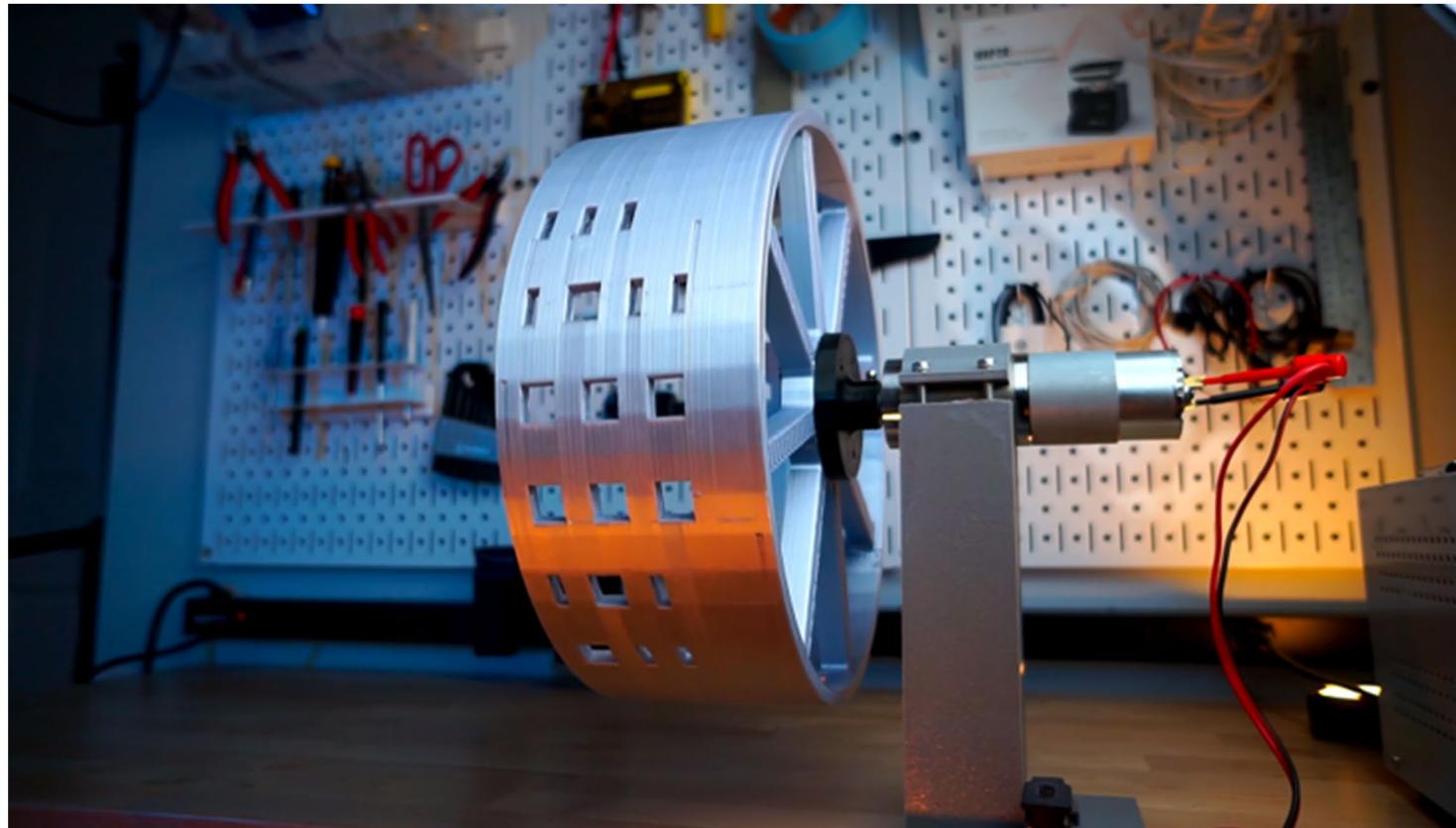


MECHANISM DESIGN TOOLCHAIN



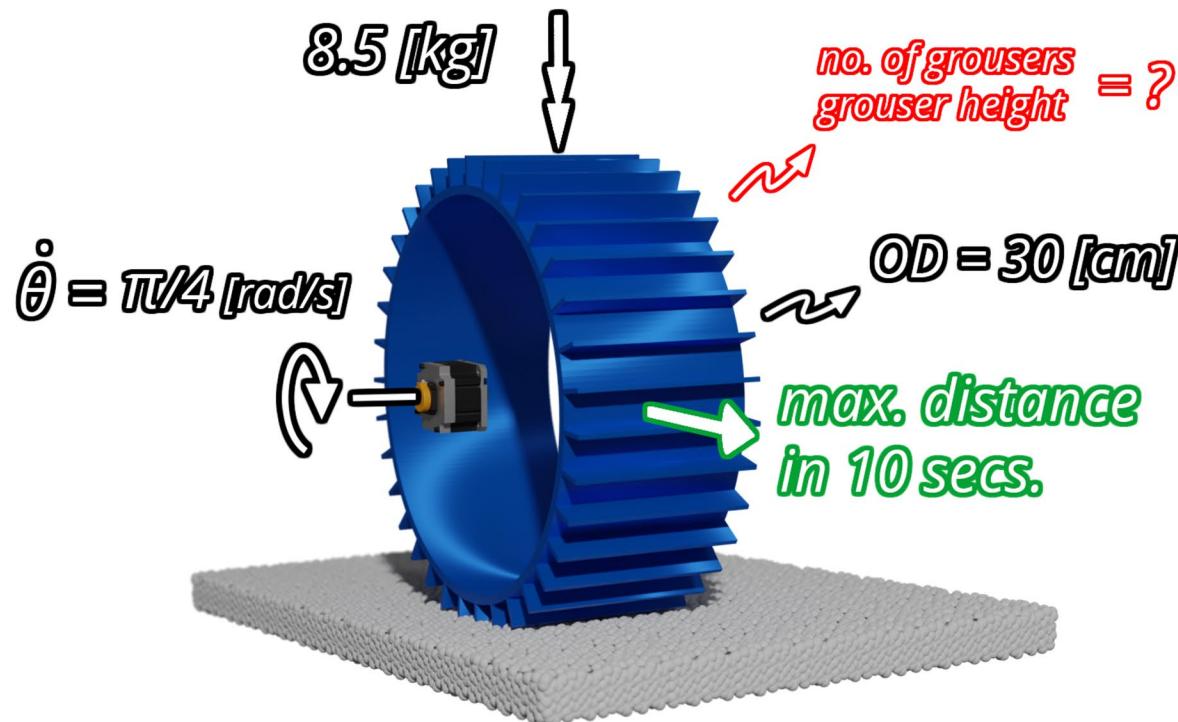


OPTIMIZED MECHANISMS ARE PARAMETRIC AND REMAIN FULLY EDITABLE

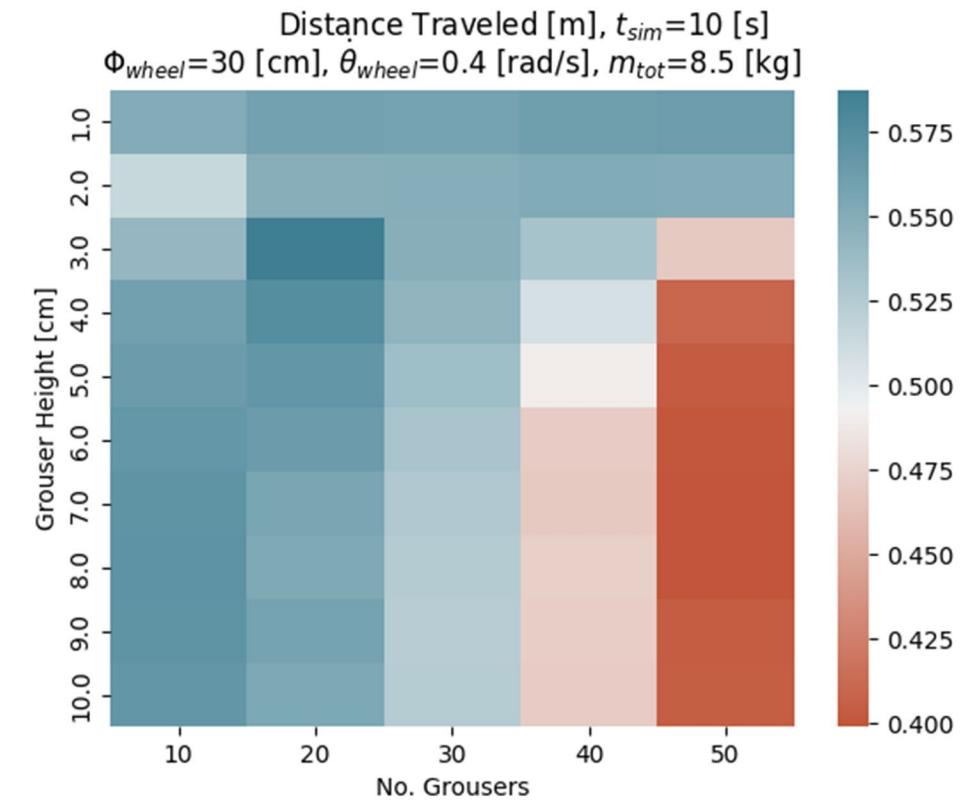




MULTI-DIMENSIONAL OPTIMIZATION



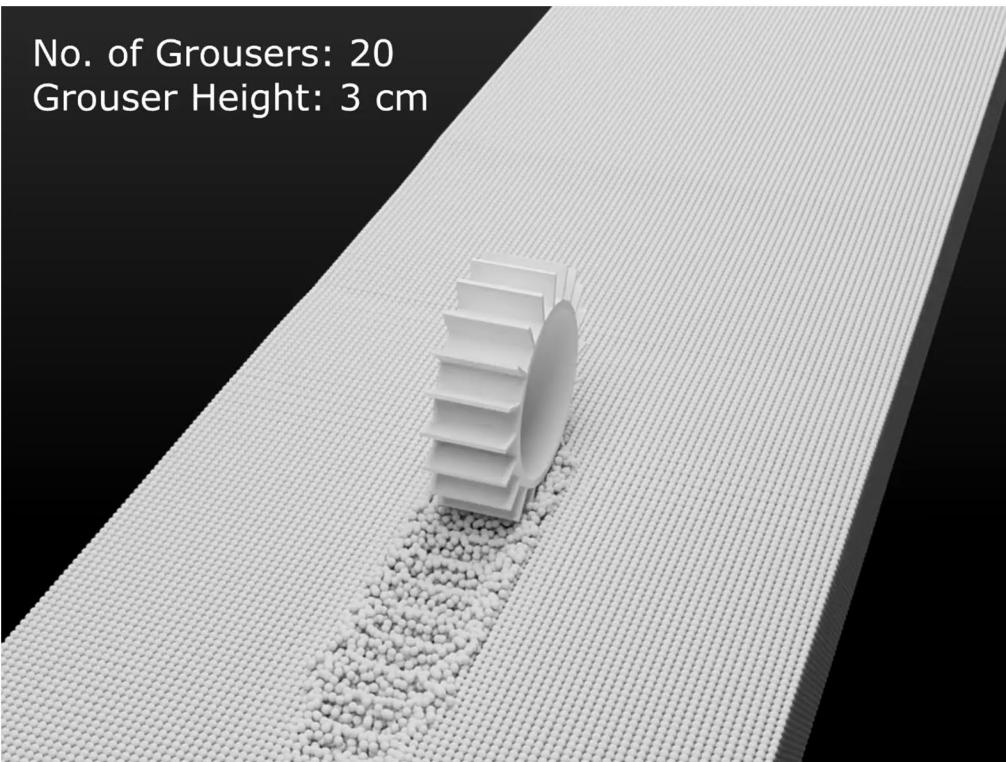
2D wheel optimization problem in granular media.



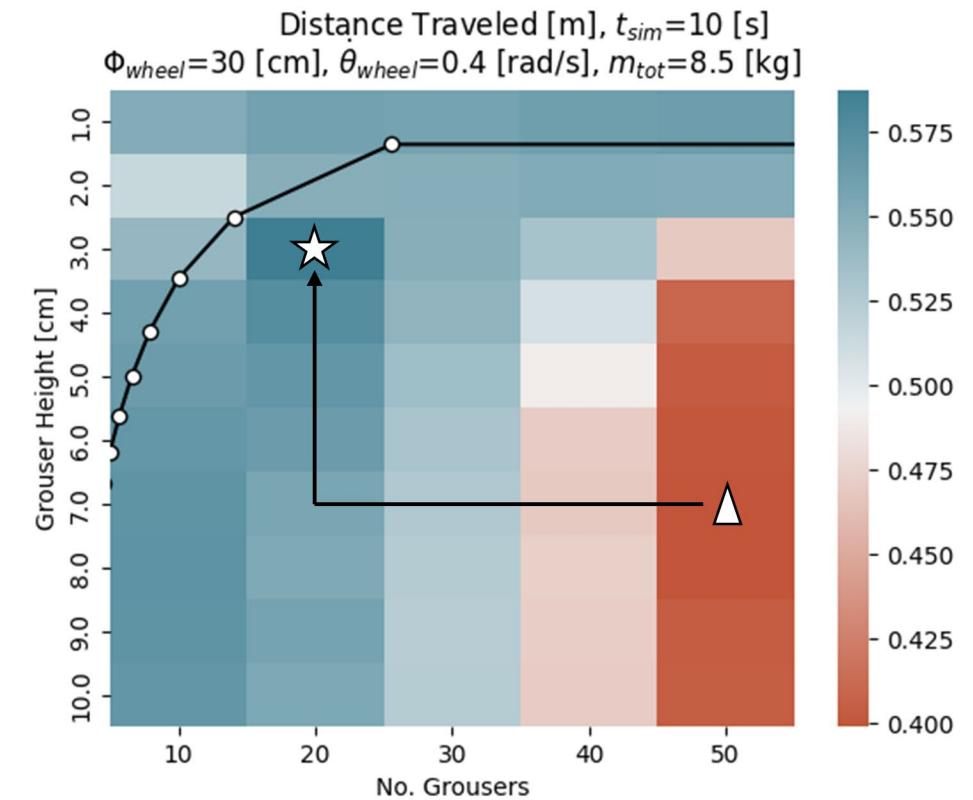
Design space parameter sweep. Simulated in Chrono [2].



MULTI-DIMENSIONAL OPTIMIZATION



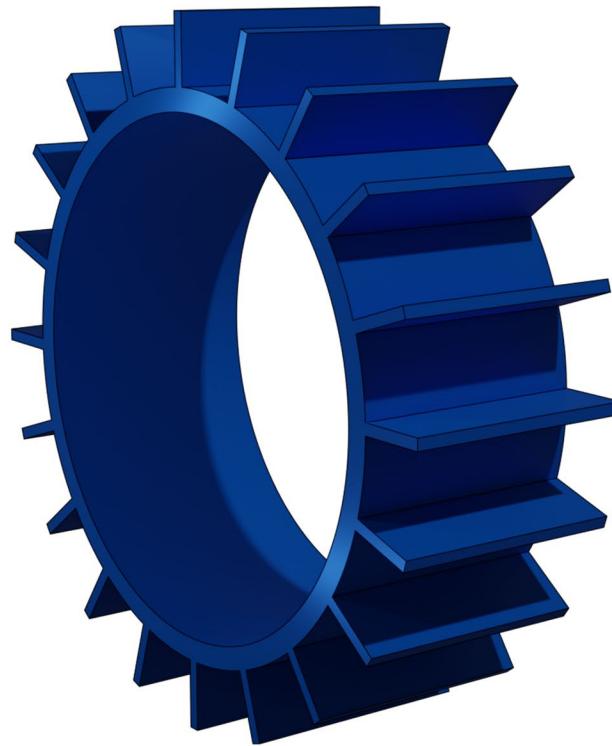
Wheel simulations.



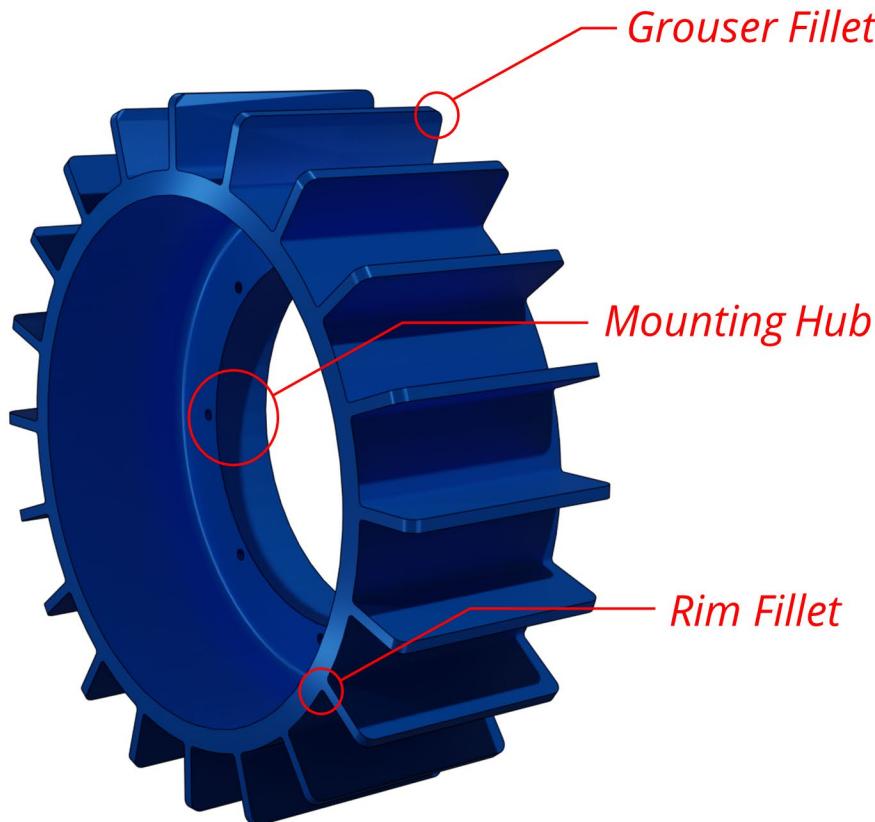
Parameter optimization using discrete hill climbing.
($\Delta \rightarrow \star$: Optimization path. \circ : Optimum design at 20% slip suggested by [3].)



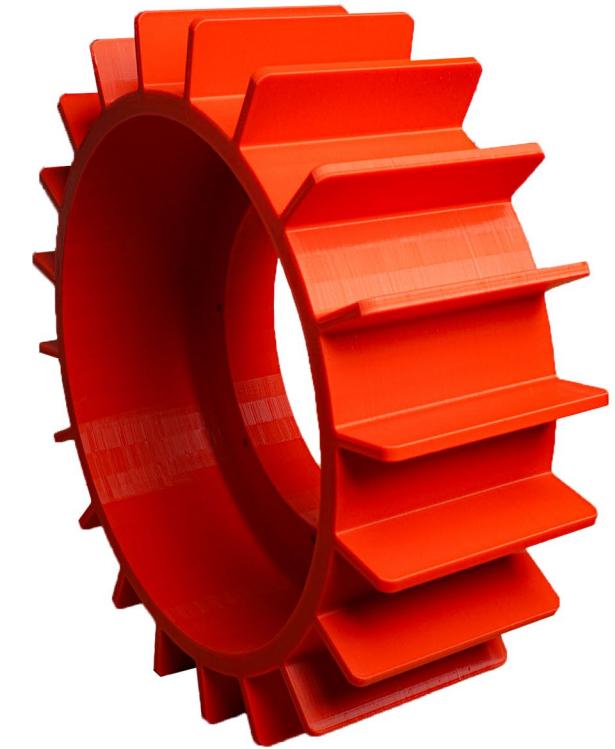
WHEEL MANUFACTURE



Optimized wheel.



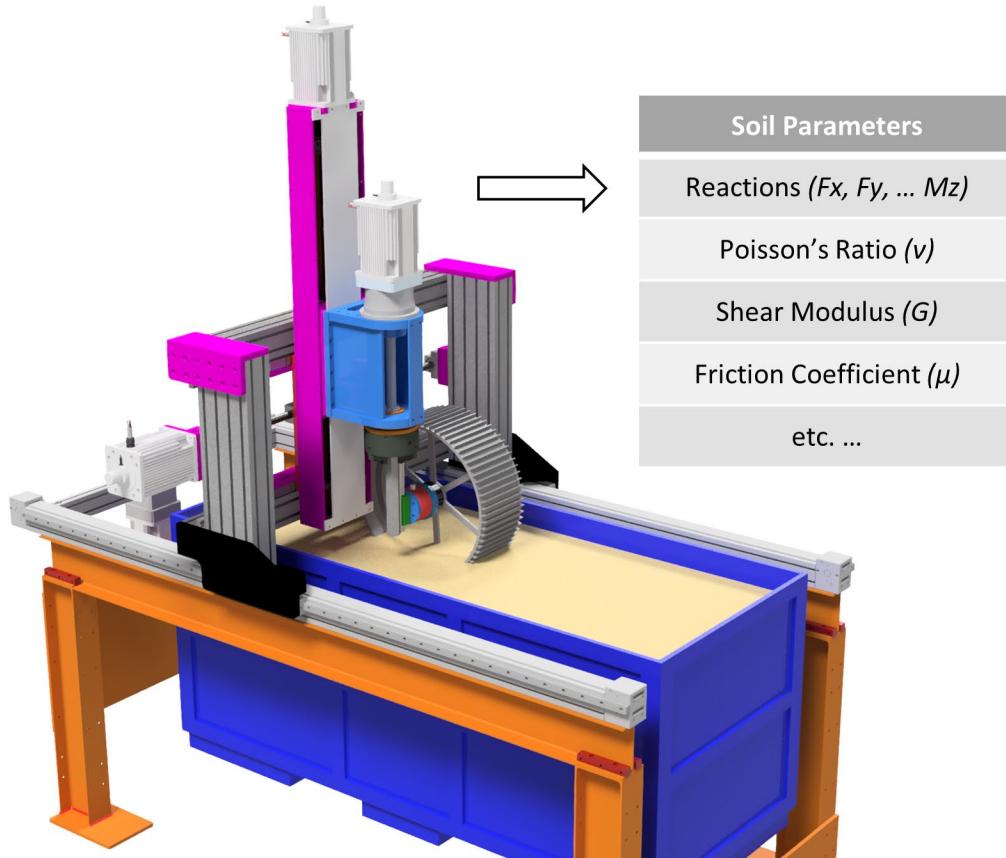
User-modified wheel CAD model.



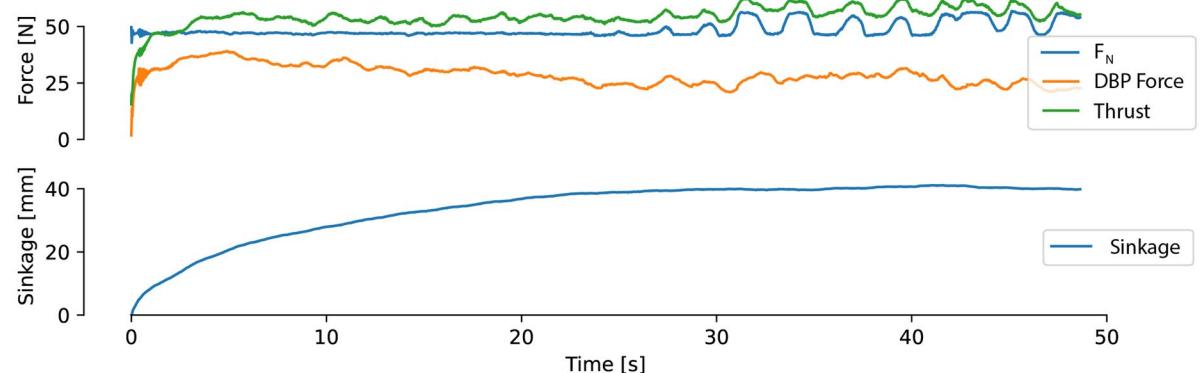
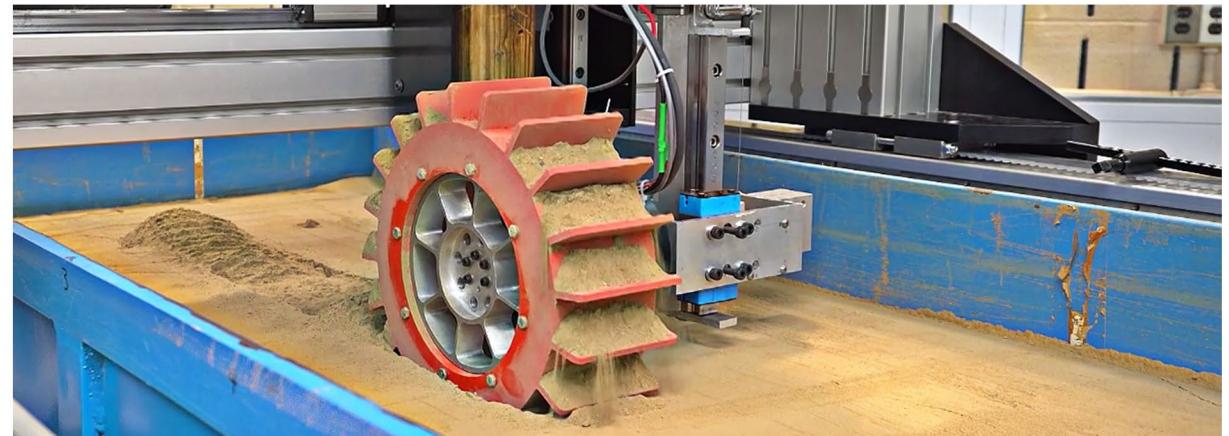
Additively manufactured wheel.



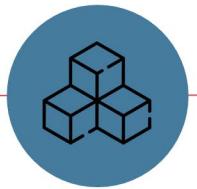
PRELIMINARY WHEEL TESTING



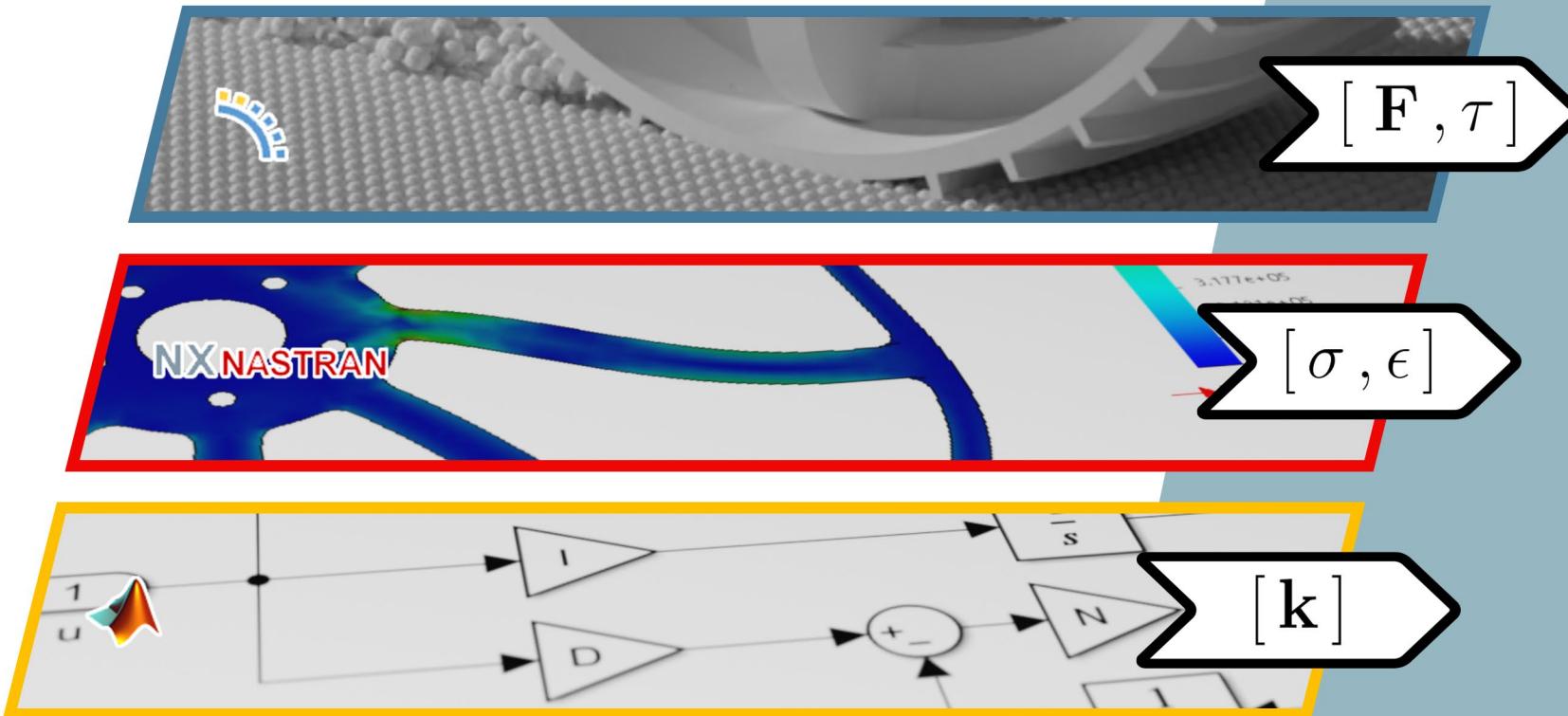
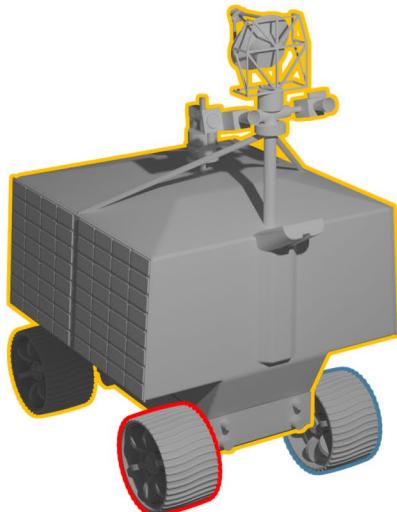
GRC soil characterization rig.



Drawbar pull (DBP) testing with optimized wheel in GRC-3b [4].
(Slip controlled to be 54% ($v_{ref} = 1.67$ [cm/s], $\nu = 0.77$ [cm/s]).)



MULTI-OBJECTIVE FORMULATION ENABLES MODULARITY AND CO-OPTIMIZATION





SUMMARY

- We have developed a modular mechanism optimization tool.
- Outputs parametric CAD that can be further post-processed.
- Can leverage high-fidelity simulation tools for virtual design.
- Simulation calibration and validation is in progress.
- Toolchain development is ongoing (comparison to [3]).

THANK YOU! QUESTIONS?



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Sources:

- [1] N. Hansen and A. Ostermeier. Completely derandomized self-adaptation in evolution strategies. *Evolutionary Computation* 9(2).
- [2] A. Tasora *et al.* Chrono: An open source multi-physics dynamics engine. *High Performance Computing in Science and Engineering – Lecture Notes in Computer Science*, Springer, 2016.
- [3] K. Skonieczny *et al.* A grouser spacing equation for determining appropriate geometry of planetary rover wheels. *IEEE/RSJ IROS*, 2012.
- [4] C. He *et al.* Geotechnical properties of GRC-3 lunar simulant. *Journal of Aerospace Engineering* 26(3), 2013.